

<b>MATERIAL SAFETY DATA SHEET</b> - Format by FEPA as per EC Directive 91/155/CEE and ISO-Standard 11014 -																																							
<b>COMPANY: Master Abrasives Ltd.</b> ADDRESS: Long March Ind. Est. Daventry NN11 4PG PHONE: 01327 703813  AUTHORISED PERSON: A B Collins E-mail <a href="mailto:bcollins@master-abrasives.co.uk">bcollins@master-abrasives.co.uk</a>  Position: Quality Manager .....	<b>Issue Date:</b>  06/05/2016																																						
<b>IMPORTANT NOTICE:</b> The abrasive products are inert products which do not create any risk when handled or stored. When used on grinding machines they require specific measures to protect the operators. During the grinding operation 90% or more of the particulates of the dust come from the material being ground, and for wet grinding, from aerosols generated by the grinding fluid. Specific attention must therefore be given to the nature of the part and of the fluid and the appropriate equipment to extract these generated materials must be installed.																																							
1.	<b>PRODUCT IDENTIFICATION</b>  Coated Abrasive Flap Wheels 10mm . 400mm diameter																																						
2.	<b>COMPOSITION/INFORMATION OF INGREDIENTS</b> Abrasives: <table style="margin-left: 20px;"> <tr><td><input checked="" type="checkbox"/></td><td>Aluminium oxide*</td></tr> <tr><td><input checked="" type="checkbox"/></td><td>Silicon Carbide*</td></tr> <tr><td><input checked="" type="checkbox"/></td><td>Zirconium Oxide + Aluminium Oxide*</td></tr> <tr><td><input type="checkbox"/></td><td>Others: Please state</td></tr> </table> Bond: <table style="margin-left: 20px;"> <tr><td><input type="checkbox"/></td><td>VITRIFIED</td></tr> <tr><td><input checked="" type="checkbox"/></td><td>ORGANIC</td></tr> <tr><td><input type="checkbox"/></td><td>Glue(natural from plant or animal)</td></tr> <tr><td><input checked="" type="checkbox"/></td><td>Cured phenolic resin</td></tr> <tr><td><input type="checkbox"/></td><td>Cured urea / melamine resin</td></tr> <tr><td><input checked="" type="checkbox"/></td><td>Other: Cured epoxy resin</td></tr> <tr><td><input type="checkbox"/></td><td>Others: Please state</td></tr> </table> Bond fillers: <table style="margin-left: 20px;"> <tr><td><input type="checkbox"/></td><td>Halogens compounds</td></tr> <tr><td><input type="checkbox"/></td><td>Carbonates</td></tr> <tr><td><input type="checkbox"/></td><td>Oxides</td></tr> <tr><td><input type="checkbox"/></td><td>Sulphur compounds</td></tr> <tr><td><input type="checkbox"/></td><td>Others:</td></tr> </table> Reinforcement: <table style="margin-left: 20px;"> <tr><td><input checked="" type="checkbox"/></td><td>Cotton cloths</td></tr> <tr><td><input type="checkbox"/></td><td>Others: Please state</td></tr> </table> Others: <table style="margin-left: 20px;"> <tr><td><input type="checkbox"/></td><td>*Depending on type of product / abrasives</td></tr> </table>	<input checked="" type="checkbox"/>	Aluminium oxide*	<input checked="" type="checkbox"/>	Silicon Carbide*	<input checked="" type="checkbox"/>	Zirconium Oxide + Aluminium Oxide*	<input type="checkbox"/>	Others: Please state	<input type="checkbox"/>	VITRIFIED	<input checked="" type="checkbox"/>	ORGANIC	<input type="checkbox"/>	Glue(natural from plant or animal)	<input checked="" type="checkbox"/>	Cured phenolic resin	<input type="checkbox"/>	Cured urea / melamine resin	<input checked="" type="checkbox"/>	Other: Cured epoxy resin	<input type="checkbox"/>	Others: Please state	<input type="checkbox"/>	Halogens compounds	<input type="checkbox"/>	Carbonates	<input type="checkbox"/>	Oxides	<input type="checkbox"/>	Sulphur compounds	<input type="checkbox"/>	Others:	<input checked="" type="checkbox"/>	Cotton cloths	<input type="checkbox"/>	Others: Please state	<input type="checkbox"/>	*Depending on type of product / abrasives
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3.	<b>HAZARDS IDENTIFICATION</b> Not Applicable																																						
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4.	<p><b>FIRST AID MEASURES</b></p> <p>APPLICABLE WHEN ABRASIVE PRODUCTS ARE IN USE ON MACHINES</p> <p>The following recommendations are basic rules during a grinding operation; they must be followed in conjunction with the information appearing in the Safety data sheets of the material ground and of the grinding fluid when used.</p> <ul style="list-style-type: none"> <li>- Dust inhalation      Remove from exposure, seek medical service if symptoms persist:</li> <li>- Eye:                      Remove from exposure and flush with clean water. If symptoms persist seek medical advice.</li> <li>- Skin:                      No hazardous effect known.</li> <li>- Ingestion:              No hazardous effect known.</li> </ul>
5.	<p><b>FIRE FIGHTING MEASURES</b></p> <p>None Specific Water, Powder, Foam, Sand, Co<sub>2</sub>, etc can be used if compatible with operating conditions</p>
6.	<p><b>ACCIDENTAL RELEASE MEASURES</b></p> <p>Not Applicable</p>
7.	<p><b>HANDLING AND STORAGE</b></p> <p>The following recommendations should be followed to prevent damage to abrasive products which may create a risk of rupture when in use.</p> <ul style="list-style-type: none"> <li>- Fragile products: handle and store with care.</li> <li>- Store at moderate temperature and humidity.</li> <li>- For detailed recommendations refer to the FEPA SAFETY CODE and safety leaflets</li> </ul>
8.	<p><b>EXPOSURE CONTROL/PERSONAL PROTECTION</b></p> <p>NOT APPLICABLE WHEN COATED ABRASIVES ARE HANDLED OR STORED.</p> <p>When using abrasive products, refer to grinding machines instructions and to the rules to prevent accidents in the work place. During the grinding operation with coated abrasives, particles of dust come from the material being ground. The general value for dust is max. 6mg/m<sup>2</sup>. For safe use of abrasives refer to the FEPA SAFETY CODE and LEAFLETS and national regulations.</p>
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8.1	The following personal protective equipment should be used dependent on the operation and the material being ground.
	<ul style="list-style-type: none"> <li>- Eye protection: Machine guarding and safety goggles or face shield</li> <li>- Dust protection: Use of dust mask</li> <li>- Hand protection: Use of barrier cream or protective gloves</li> <li>- Ears protection: Use of ear muffs or equivalent</li> <li>- Skin protection: Use of suitable protective clothing</li> </ul>
8.2	Hygiene measures: No specific requirements
<b>9.</b>	<b>PHYSICAL AND CHEMICAL PROPERTIES</b>
9.1	Physical state: Solid
9.2	Colour: Variable
9.3	Odour: Not Applicable( may give off non specific odour in use )
9.4	pH: Not Applicable
9.5	Change of physical state: Not Applicable
9.6	Density: Dependant upon product 0.8 . 3.5gm/cm <sup>3</sup>
9.7	Bulk Density Not Applicable
9.8	Vapour pressure: Not Applicable
9.9	Flash point: Not Applicable
9.10	Explosion properties: Not Applicable
9.11	Viscosity: Not Applicable
9.12	Solubility in water: Not Defined
<b>10.</b>	<b>STABILITY AND REACTIVITY</b> Coated abrasives are stable and non reactive when handled or stored.
10.1	Conditions to avoid. Excessive heat or humidity
10.2	Materials to avoid: Strong acids, Strong bases. Strong oxidising agents may modify the mechanical characteristics of the products and create safety hazards when used on machines,
10.3	Hazardous decomposition products: If bonded abrasives are used in accordance with instructions no hazardous decomposition products are created.
10.4	Other indications: Not Applicable
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<b>11.</b>	<b>TOXICOLOGICAL INFORMATION</b>  NOT APPLICABLE WHEN HANDLED OR STORED. According to the experience gathered for many years, the abrasives when properly used have no adverse effect on health. Refer to the preliminary note about dust and aerosols of grinding fluids.
<b>12.</b>	<b>ECOLOGICAL INFORMATION</b>  12.1 Mobility: Not Applicable  12.2 Persistence and degradability: Not Defined  12.3 Bioaccumulative potential: Not Applicable  12.4 Ecotoxicity: Not Applicable
<b>13</b>	<b>DISPOSAL CONSIDERATIONS</b>  After use coated abrasives may be contaminated with hazardous materials (particles of material ground or cooling agents) and should be disposed of in accordance with national and local regulations.
<b>14.</b>	<b>TRANSPORT</b>  The coated abrasives are not dangerous products and no specific regulations for any type of transportation are required. Protect from rain and excessive temperature and humidity.  No special precautions necessary other than to insure that no damage to the product occurs.
<b>15.</b>	<b>REGULATORY INFORMATION</b>  EC Regulations: NONE, no specific marking required under EC directive N° 88/379  National or Local Regulations: Refer to relevant texts.
<b>16.</b>	<b>OTHER INFORMATION</b> <b>The information contained in this Material Safety Data Sheet is based on existing practice and do not constitute a guarantee. The laws and regulations must be strictly followed by the users who remain responsible for the use of the abrasive product.</b>
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