

MASTER®

GRINDING WHEELS APPLICATION DATA SHEET

Customer Name			
Contact Name		Contact No.	
Designation		E-mail ID	

<u>OPERATION -</u>		<u>WHEEL DETAILS</u>	
MACHINE:		SIZE:	TYPE:
MODEL:		SPECIFICATION:	QTY / YEAR
H.P:		TARGET PRICE:	
STUB SENT		CURRENTLY USED:	
WHEEL RPM:		DRG. NO. :	
WORKPIECE RPM:		<u>SPECIFICATION OF TESTED WHEELS</u>	
		(1)	
		(2)	
<u>GRINDING PARAMETERS</u>		<u>JOB DETAILS</u>	
TYPE:		*PL. ATTACH SKETCH (Preferably show WORKPIECE-WHEEL contact)	
DEPTH OF CUT __mm/Pass		SIZE	
TRAVERSE RATE _____mm/Min.		FORM	
INFEEED RATE _____mm/Min.		MATERIAL	
CYCLE TIME _____mm/Min.		HARDNESS	
DRESSING FREQ. __		STOCK REMOVAL	
COOLANT TYPE __		FINISH REQD.	
		PRE-GRINDING OPERATION	
<u>METHOD OF DRESSING</u>		<u>DRESSING PARAMETERS</u>	
		1. DEPTH OF CUT :	mm
		2. TRAVERSE RATE :	mm/min
		3. DRESSING FREQUENCY :	components
<u>REMARKS</u>			