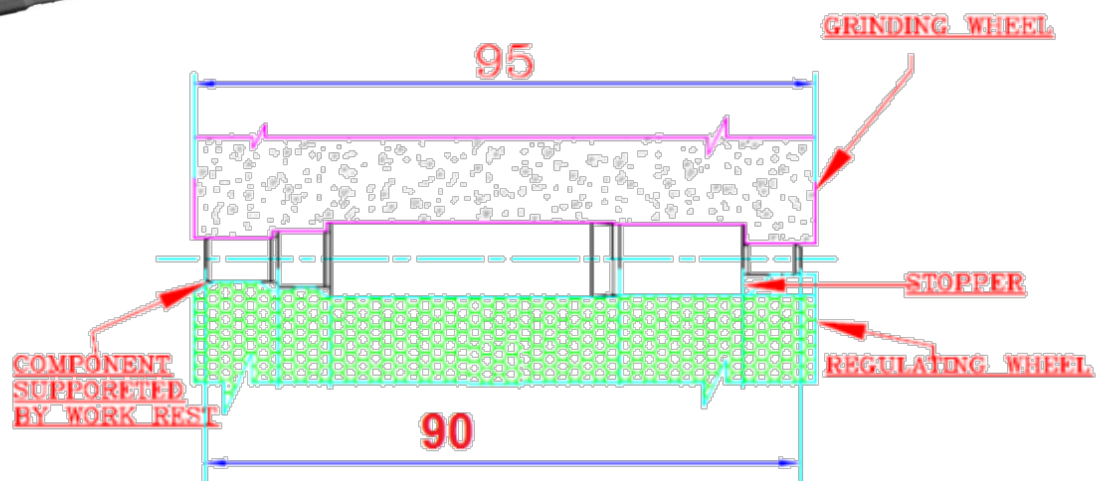


# MASTER®

## CASE STUDY #1026

### Centreless Grinding Machine

Workpiece:	Shaft
Machine:	Micromatic CLG 5020
Cycle Time:	45 secs
Stock Removal:	0.15mm
Dimensional Tolerance:	0 /- 0.018mm
Roundness:	<3 µm
Surface Roughness:	< Rz 6.3
Dressing Skip:	50 components



SOLUTIONS FOR INDUSTRY